

StyleLite®

USER CARE GUIDE



EGR

www.stylelite.net



EGR North America
4000 East Greystone Drive
Ontario, CA 91761

Phone: +(909) 923 7075 Fax: (909) 923 0945
Email: info@egrusa.com

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Oakmoore Pty Ltd trading as EGR.

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Congratulations on your decision to purchase products manufactured from StyleLite® superior high gloss and matte panels. Here are some helpful care and maintenance tips to help prolong the life and appearance of StyleLite®.

For further enquiries visit www.stylelite.net or contact your nearest StyleLite distributor.

Contents

- Cleaning Do's and Don'ts 2
- Scratch Repair 2
- Environmental Statement 3
- StyleLite 10 Year Indoor Warranty 4

Cleaning Do's and Don'ts

StyleLite products can be cleaned simply using a wet microfibre cloth or chamois with non-abrasive soap.

Do Use

- ✓ Clean wet microfibre cloth
- ✓ Clean wet chamois
- ✓ Novus No. 1 polish used often
- ✓ Non abrasive soap and detergent
- ✓ Warm water

Don't Use

- ✗ Paper towel
- ✗ Dry wipe at any time
- ✗ Brushes, scourers or scrapers
- ✗ Abrasive cleaners
- ✗ Thinners or Methylated Spirits

Scratch Repair

The StyleLite surface becomes more scratch resistant over the first few days after the removal of the protective film.

This process can be accelerated by lightly polishing the StyleLite surface immediately after the masking film is removed using Novus® No. 1 or Plexus® plastic polishes with a clean microfibre cloth.



Please Note

The repair advice below applies only to StyleLite High Gloss products.

General Cleaning

Apply Novus® No. 1 Plastic Polish, Plexus® Plastic Polish or warm soapy water and wipe using a clean microfibre, soft cloth or damp chamois.

Removing Marks and Light Scratches

Apply Novus® No. 2 or a good quality liquid polish (e.g. 3M™ Finesse-It™ II, Kitten® Polishing Wax) and using a damp, clean microfibre or soft cloth, polish in a circular pattern. Then remove polish using General Cleaning procedure above.

Removing Heavier Scratches

Apply Novus® No. 3 or a good quality fine compound polish (e.g. 3M™ Perfect-It™ III) and using a damp, clean microfibre or soft cloth, polish in back and forth motion at right angles to visible scratches. Then use Removing Marks and Light Scratches procedure, then General Cleaning procedure above.

Ensure all polish residues are removed completely from the StyleLite surface. Low speed electric buffing can also be used to repair marks and scratches.

Environmental Statement

StyleLite is a co-extruded, semi-rigid thermoplastic polymer sheet, which is intended as a lamination material suitable for bonding to a wide variety of substrates including CARB 2 MR MDF.

StyleLite consists of an ABS (acrylonitrile butadiene styrene) colored layer, which is permanently fused with a clear ultra high gloss Acrylic (Poly Methyl Methacrylate) top layer. StyleLite polymer sheet is an inert material and does not release any emissions to the environment during manufacture or in use. StyleLite is hygienic and does not promote bacterial growth or transmission.

All the color pigments used in StyleLite sheet do not contain heavy metals such as lead or cadmium.

StyleLite offers significant environmental advantages compared with other high gloss finishes. StyleLite manufacture produces no VOCs unlike two pack spray paint, and StyleLite can be recycled.

StyleLite recommended lamination adhesive systems include water based EVAs and PUR reactive hot melts. Neither system emits any volatiles during the lamination process or during the life of the finished board products.

StyleLite polymer sheet can be treated as ABS for recycling purposes and falls under the Styrene group of polymers. StyleLite can be removed from the substrate by passive immersion in water. StyleLite sheet can then be recycled using mechanical means by grinding and pelletising for reuse in a multitude of extruded or injection moulded products.

The StyleLite sheet material recycling process only consumes around 15% of the original energy consumption required to manufacture the initial sheet material.

StyleLite can be cleaned and maintained using warm soapy water, and does not require the use of harsh or volatile chemicals. StyleLite can be refinished in situ many times and will remain functional for many years.

StyleLite is wholly manufactured under the EGR Environmental Management System, which has been independently accredited to ISO 14001.



StyleLite 10 Year Indoor Warranty

1/2

StyleLite board is designed and manufactured as a decorative finish for indoor vertical surfaces applications only.

StyleLite is warranted for a period of 10 years from the date of sale of the Product by EGR to the original purchaser. EGR warrants the Product against faulty materials and processing subject to the terms, conditions and exclusions contained within this warranty document.

Should a valid warranty claim be made, EGR will provide replacement board and or a refund based on 100% of the original purchase price for the first 2 years and then a reducing value of the original purchase price of 10% per year after the first 2 years.

EGR warrants that the StyleLite board when installed and used according the EGR recommendations will be:

- compliant with the StyleLite Board specification for visible defects
- permanently bonded under normal indoor conditions
- free of color change from the original color supplied beyond a Delta E of 3.0 measured by reflection using a calibrated spectrophotometer
- flatness when correctly installed < 2.5 mm per 1000 mm in any direction
- of a gloss level above 85% measured at 60 degrees

In the event that a valid warranty claim is made to EGR's satisfaction, then EGR will, at its option, either repair the Product at EGR's premises or on site or provide replacement Product in a manner that EGR considers reasonable. If requested, EGR will compensate the purchaser to a reasonable labour charge, necessary for the repair or replacement of StyleLite board.

EGR will not be liable for any other consequential loss or damage whatsoever and however arising out of or in connection with the supply, performance or removal of the Product, including (but not limited to) any indirect or consequential loss including, without limitation, loss of profit, loss of revenue, loss of contract, loss of goodwill or increased cost of workings, even if due to the negligence of EGR or any of its approved distributors, employees or agents.

This warranty does not extend to fair wear and tear, delamination, warpage or surface damage of the Product, which in EGR's opinion directly or indirectly arise from or are due to:

- a. **Defects** are either insubstantial or insignificant; or
- b. **Physical abuse**, misuse, accidents, improper maintenance, normal 'wear and tear', scratches, scuffs, burns, stains, wipe marks on darker color surfaces; or
- c. **Variation in color**, pattern, shade of material against the sample material, display/s and/or printed illustrations due to general fading, discoloration or damage due to direct and indirect light (exposure to direct sunlight should be avoided); or
- d. **Water damage**, including damage from steam, excessive moisture or flooding;
- e. **Heat damage**, due to incorrect installation or use of the Product adjacent to ovens or hotplates or other high heat sources, including deformation, cracking, discoloration and scorching;
- f. **Heavy weight or impact**, placing heavy objects on the Product; applying substantial weight to the Product, including by standing, sitting or lying on the Product; or applying excessive impact to or mishandling the Product, including the impact caused by objects scraped along, thrown or dropped on to the Product's surface;
- g. **Chemical damage**, exposing the Product to acidic or corrosive materials, cosmetics and chemicals such as dyes, solvents, bleach, inks, acetone, denture cleaner and photo developing fluid;
- h. **Using inappropriate household cleaning products**, such as, abrasive powder and cream cleansers;
- i. **Failure to clean or maintain as recommended**
- j. **Structural design, installation or movement**, affecting where the Product has been installed, causing twisting, warping, bowing, cupping or shrinkage of the Product;

StyleLite 10 Year Indoor Warranty

2/2

- k. **Incorrect installation**, failure to follow the recommended fabrication and installation instructions and use of the Product;
- l. **Inappropriate use**, including use of the Product on, horizontal surfaces or outdoors;

For a warranty claim to be validated the affected board may be required to be returned to EGR for evaluation.

EGR reserves the right to undertake independent investigations into the cause of any warranty claim.

Warranty claims shall only be considered if the following conditions have been met:

1. It can be proven that the board has been used according to EGR recommendations for interior or commercial use.
2. EGR been made aware of the fault within seven days of receipt / inspection
3. The invoice from the supplier of the board can be produced. The invoice should show the name and address of the customer, the purchase date, the complete product description and the total quantity of the purchased board.

This warranty does not cover any other products used in conjunction to or installed with Stylelite.

This warranty only applies to the original purchaser and is non transferable.

This warranty document and other statements contained in this document or other documents given to you do not exclude, restrict or modify the application of any term implied into this warranty by statute, provided that (to the extent any statutory provision permits EGR to limit its liability for a breach of an implied condition or warranty), EGR's liability for such breach is limited to the payment of the cost of replacing the Product or acquiring an equivalent Product or repairing the Product.

The obligations of EGR under this warranty are limited to those set out and this warranty is expressly instead of all other warranties, express or implied, including any implied warranty of merchantability or fitness for a particular purpose and notwithstanding any course of dealing between the parties or custom and usage in the trade to the contrary.

This warranty becomes valid only when EGR has been paid in full for all product used.

This warranty applies only to Products sold in North America by EGR Inc or its approved Distributors.

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